HVAC Tapes Catalog



UL Listed Cloth and Foil Tapes • Cold Weather Tapes • Plain Foil Tapes Insulation Tapes • Mastic Tapes • Duct Tapes • Line Set Tape • Spray Adhesive Electrical and Plumbing Tape • Packaging Tapes • Masking Tapes and More

POLYKEN[®]

UL Listed Tapes

Leaky ducts can account for up to 30% of heating and cooling costs. In fact, duct leakage of only 20% of air flow can reduce a systems' efficiency by up to 50%! Ensuring energy efficiency doesn't have to be difficult, time consuming, or expensive. Simply using a Polyken Brand UL 181 listed tape to seal critical areas can save time, energy, and money! National energy and building standards actually mandate that tapes used to seal ducts be "listed and labeled" in accordance with UL 181.



Look for the Mark... The UL® mark printed on a tape is a sign of safety, performance, and quality. Underwriters Laboratories (UL) is a global independent science safety company that develops tests and standards, evaluates products for safety and performance, and certifies and audits the products that carry their mark. Polyken partners with UL to ensure our tapes are among the highest quality, highest performing products available to the HVAC market.

FIBERGLASS & FLEXIBLE DUCT POLYKEN 339 Premium Cold Weather Foil Tape





BONDS IN EXTREME COLD/HEAT/HUMIDITY EXCELLENT TACK AND ADHESION RESISTS MOLD AND MILDEW GROWTH

SEAM, SEAL, AND JOIN FIBERGLASS DUCT BOARD AND SHEET METAL DUCT. SEALS JOINTS AND CONNECTIONS ON CLASS 1 FLEXIBLE DUCT.

Material	Prt Alu Foil / Acrylic / Kraft	
Foil Thickness	2.1 mil 0.053 mm	
Thickness (w/o Lnr)	4.8 mil	0.124 mm
Adhesion to Steel	68 oz/in	7.44 N/cm
Tensile Strength	28 lb/in	49.04 N/cm
Operating Temp	-25 to 325 °F	-32 to 163 °C
Std Sizes	2.5 in x 60 Yd, 72 mm x 55 M	

POLYKEN 558CA 14 mil Premium CEC Duct Tape





EXCEPTIONAL LONG-TERM ADHESION HIGH STRENGTH AND DURABILITY APPROVED FOR USE IN CALIFORNIA

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS, AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	40 oz/in	4.38 N/cm
Tensile Strength	50 lb/in	87.56 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Metallic	
Std Sizes	48 mm x 55 M	

FLEXIBLE & SHEET METAL DUCT POLYKEN 367-17 Foilmastic® Butyl Sealing Tape







PERMANENT AIR AND WATER-TIGHT SEALS REPOSITIONABLE FOR EASY INSTALLATION SEALS UP TO 10" W.G. PRESSURE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. SEALS RIGID SHEET METAL DUCT JOINTS INCLUDING SLIPS & DRIVES.

Material	Prt Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile Strength	23 lb/in	40.28 N/cm
Operating Temp	-20 to 200 °F	-28 to 93 °C
Std Sizes	2in, 3in x 33.3 Yd	

FLEX DUCT/BUBBLE INSULATION BERRY 555 FLEXFIX® Contractor-Grade Film Tape





TOUGH, CONFORMABLE, AND DURABLE AGGRESSIVE, HIGH TACK BOND SOLVENT-FREE, LOW-ODOR ADHESIVE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. EXCEPTIONAL BOND TO SEAL REFLECTIVE AND BUBBLE INSULATION.

Material	Printed OPP Film / Acrylic	
Thickness	3.1 mil 0.079 mm	
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	34 lb/in	59.54 N/cm
Operating Temp	-40 to 212 °F	-40 to 100 °C
Colors	Metallic, Black	
Std Sizes	48 mm, 72 mm x 110 M	

FLEXIBLE DUCT POLYKEN 557 14 mil Premium Duct Tape





EXCEPTIONAL BOND TO SURFACES HIGH STRENGTH AND DURABILITY CONFORMABLE AND EASY TO USE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS, AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	29 lb/in	50.79 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black, Metallic	
Std Sizes	48 mm, 72 mm x 55 M	



Know the Code

The current International Code Council standards (IRC & IMC), which are updated every three years, specifically require the use of tapes "listed" and "labeled" in accordance with 181A-P for Fiberglass Duct Board and 181B-FX for Flexible Duct installations. UL has tested and regularly audits our Polyken UL-Listed tapes to ensure consistent compliance with the performance and safety standards set forth by the code.

Below is a summary of the physical standards, including size requirements and proper markings, outlined in the 181A-P & 181B-FX codes to help you identify the correct product for your application.

Know The Codes

UL 181A Code References

Tapes and mastics used to seal fibrous glass ductwork shall be listed and labeled in accordance with UL 181A and shall be marked "181 A-P" for pressure-sensitive tape, "181 A-M" for mastic or "181 A-H" for heat-sensitive tape.

2018 International Mechanical Code (Section 603.9)

For Factory Made Rigid Ducts or Air Connectors **UL 181A-P - 3rd Edition (Section 1.1)**

Must use an aluminum tape with a minimum width of 2.5". UL 181A-P - 3rd Edition (Section 6.1)

Tape must be marked with Manufacturer's Name and Model. UL 181A-P - 3rd Edition (Section 15.1)

Tape must be marked with "181A-P". UL 181A-P - 3rd Edition (Section 15.1)

Tape must be marked with UL certification mark.
UL 181A-P - 3rd Edition (Section 15.1)

UL 181A-P Tapes

Polyken 339 Cold Weather

UL 181B Code References

Tapes and mastics used to seal metallic and flexible air ducts and flexible air connectors shall comply with UL 181B and shall be marked "181 B-FX" for pressure-sensitive tape or "181 B-M" for mastic.

2018 International Mechanical Code (Section 603.9)

For Factory Made Flexible Air Ducts or Air Connectors **UL 181B-FX - 2nd Edition (Section 1.1)**

Tapes must have a minimum width of 17/8".

Tape must be marked with Manufacturer's Name and Model. UL 181B-FX - 2nd Edition (Section 14.1)

Tape must be marked with "181B-FX". UL 181B-FX - 2nd Edition (Section 14.1)

UL 181B-FX - 2nd Edition (Section 7.1)

Tape must be marked with (I) certification mark.
UL 181B-FX - 2nd Edition (Section 14.1)

UL 181B-FX Tapes

Polyken 339 Cold Weather Polyken 367-17 Foilmastic Berry 555 FlexFix Polyken 557 Polyken 558CA CEC

RIGID SHEET METAL DUCTS - Currently there is no UL requirement for use of tape on rigid sheet metal ducts. Both plain or UL marked foil tapes are acceptable. The following Polyken tapes have a proven track record of providing air-tight seals: 339, 330X, 337, 360-17 and 367-17. Polyken 367-17 has been independently verified by the SMACNA Testing and Research Institute for performance on rigid sheet metal ducts up to 10" w.g. pressure class.

Foil Tapes

Polyken offers foil tapes for virtually every HVAC application including flexible duct, fiberglass duct, and rigid sheet metal duct. Our plain foil tapes include either synthetic rubber or acrylic adhesives to perform in a broad range of temperature and humidity conditions.



UL 181A-P & UL 181B-FX LISTED POLYKEN 339 Premium Cold Weather Foil





BONDS IN EXTREME COLD/HEAT/HUMIDITY EXCELLENT TACK AND ADHESION RESISTS MOLD AND MILDEW GROWTH

SEAM, SEAL, AND JOIN FIBERGLASS DUCT BOARD AND SHEET METAL DUCT. SEALS JOINTS AND CONNECTIONS ON CLASS 1 FLEXIBLE DUCT.

Prt Alu Foil / A	crylic / Kraft 0.053 mm
2.1 mil	0.053 mm
	0.055 111111
4.8 mil	0.124 mm
68 oz/in	7.44 N/cm
28 lb/in	49.04 N/cm
-25 to 325 °F	-32 to 163 °C
2.5 in x 60 Yd, 72 mm x 55 M	
	68 oz/in 28 lb/in -25 to 325 °F

POLYKEN 340X Utility Extreme Weather Foil



PERFORMS IN EXTREME COLD AND HEAT CONFORMABLE FOIL FACER EASY TO USE

INSULATION SEAMING AND PATCHING. NON-CRITICAL DUCT SEALING. GENERAL REPAIRS AND MAINTENANCE USES.

Material	Alu Foil / Acrylic / Kraft	
Foil Thickness	1.5 mil	0.038 mm
Thickness (w/o Lnr)	3.0 mil	0.076 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	11 lb/in	19.26 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Std Sizes	48 mm, 72 mm x 46 M	

POLYKEN 337 Multi-Purpose Foil





CONFORMABLE AND TOUGH EXCELLENT TACK AND ADHESION LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL DUCT WORK FOR HVAC SYSTEMS. INSULATION SEAMING AND PATCHING. GENERAL REPAIRS AND MAINTENANCE.

Material	Alu Foil / Synthetic Rubber / Kraft	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.7 mil	0.094 mm
Adhesion to Steel	100 oz/in	10.94 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	48 mm, 72 mm x 46 M	

POLYKEN 330X Premium Extreme Weather Foil





PERFORMS IN EXTREME COLD AND HEAT CONFORMABLE AND TOUGH LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL DUCT WORK FOR HVAC SYSTEMS. INSULATION SEAMING AND PATCHING. GENERAL REPAIRS AND MAINTENANCE.

Material	Alu Foil / Acrylic / Kraft	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.5 mil	0.089 mm
Adhesion to Steel	55 oz/in	6.02 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Std Sizes	48mm, 72mm x 46M	

POLYKEN 335FT High Temperature Foil



RESISTS UV, MOLD, AND MOISTURE EXTREME HIGH TEMP USES UP TO 500 °F EXCELLENT QUICK STICK

SEALS SEAMS AND CLOSURES IN HIGH HEAT FLUE INSTALLATIONS. HIGH EFFICIENCY FURNACE-CERTIFIED PLASTIC VENT PIPES. HEAT SHIELDING AND WELDING.

Material	Alu Foil / Acrylic / Kraft	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.8 mil	0.097 mm
Adhesion to Steel	35 oz/in	3.83 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	-50 to 500 °F	-46 to 260 °C
Std Sizes	48 mm, 72 mm x 46 M	

Foil Mastic Tapes

Polyken mastic tapes provide permanent air and water-tight bonds to sheet metal, flex duct, galvanized metal, and more courtesy of our premium blended butyl rubber adhesives.



UL 181B-FX LISTED POLYKEN 367-17 Foilmastic® Butyl Sealing Tape







PERMANENT AIR AND WATER-TIGHT SEALS REPOSITIONABLE FOR EASY INSTALLATION SEALS UP TO 10" W.G. PRESSURE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. SEALS RIGID SHEET METAL DUCT JOINTS INCLUDING SLIPS & DRIVES.

Material	Prt Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile Strength	23 lb/in	40.28 N/cm
Operating Temp	-20 to 200 °F	-28 to 93 °C
Std Sizes	2in, 3in x 33.3 Yd	

POLYKEN 360-17 Foilmastic® Butyl Sealing



INSTANT AIR AND WATER-TIGHT BOND THICK BUTYL ADHESIVE FILLS GAPS PERMANENT SEALS TO MANY SURFACES

DUCT JOINT SEALING. SHEET METAL REPAIRS FOR TRAILERS, OUTDOOR BUILDINGS, ROOFING, GUTTERS, AND MORE. INDOOR/OUTDOOR USES.

Material	Prt Alu / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	200 oz/in	21.88 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	-20 to 200 °F	-28 to 93 °C
Std Sizes	2in, 2.5in, 3in, 4in x 33.3 Yd	

POLYKEN 360-35 Foilmastic® Butyl Sealing



INSTANT AIR AND WATER-TIGHT BOND PREMIUM BUTYL ADHESIVE FILLS GAPS PERMANENT SEALS TO MANY SURFACES

DUCT JOINT SEALING. SHEET METAL REPAIRS FOR TRAILERS, OUTDOOR BUILDINGS, ROOFING, GUTTERS, AND MORE. WINDOW AND DOOR FLASHING. INSULATION SEAMING.

Material	Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	35.0 mil	0.889 mm
Adhesion to Steel	160 oz/in	17.50 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	48 mm x 15 M; 3 in, 4 in x 50 Ft	

POLYKEN 360-45 Foilmastic® Butyl Sealing



INSTANT AIR AND WATER-TIGHT BOND THICK BUTYL ADHESIVE FILLS GAPS PERMANENT SEALS TO MANY SURFACES

WINDOW, DOOR, AND ROOF FLASHING. SHEET METAL REPAIRS FOR TRAILERS, OUTDOOR BUILDINGS, ROOFING, GUTTERS, AND MORE. INDOOR/OUTDOOR USES.

Material	Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	45.0 mil	1.143 mm
Adhesion to Steel	63 oz/in	6.89 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	48 mm x 9 M; 3 in, 4 in, 6 in, 12 in x 30 Ft	

Insulation Tapes

Polyken Tape's HVAC offering includes a variety of low permeability foil and foil-laminate tapes designed for sealing a variety of insulation jacketing materials and cladding.



POLYKEN 338Foil-Scrim-Kraft (FSK) Insulation



CONFORMABLE, TOUGH, TEAR-RESISTANT EXCELLENT TACK AND ADHESION LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL AND PATCH FSK-FACED DUCT BOARDS AND INSULATION MATERIALS. GENERAL REPAIRS AND MAINTENANCE.

Material	Foil/Scrim/Kraft Laminate / Synthetic Rubber / Kraft	
Thickness (w/o Lnr)	9.25 mil	0.235 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	30 lb/in	52.54 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	72 mm x 46 M	

POLYKEN 438 Extreme Weather FSK





CONFORMABLE, TOUGH, TEAR-RESISTANT EXTREME HIGH/LOW TEMP PERFORMANCE LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL AND PATCH FSK-FACED DUCT BOARD AND INSULATION MATERIALS IN EXTREME TEMPERATURES OR HIGH HUMIDITY.

Material	Foil/Scrim/Kraft Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	9.5 mil	0.241 mm
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	33 lb/in	57.79 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Std Sizes	48mm x 46M, 72 mm x 46M, 4in x 50 Yd	

POLYKEN 348 ASJ All-Service Jacketing



CONFORMABLE, TOUGH, TEAR-RESISTANT EXCELLENT TACK AND ADHESION LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL AND PATCH ASJ-FACED INDUSTRIAL INSULATION JACKETING MATERIALS.
GENERAL REPAIRS AND MAINTENANCE.

Material	Kraft/Scrim/Foil Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	11.0 mil	0.279 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	45 lb/in	78.81 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Colors	White	
Std Sizes	72 mm x 46 M	

POLYKEN 358WMP ASJ-WMP Insulation Jacketing



HIGH STRENGTH LAMINATE BACKING EXCELLENT AIR AND MOISTURE BARRIER SUPER HIGH TACK, AGGRESSIVE BOND

VAPOR BARRIER SEAL FOR ASJ-WMP FACED INDUSTRIAL INSULATION AND THERMAL JACKETING. SEALING AND REPAIR USES.

Material	PP Film/Scrim/Foil Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	8.8 mil	0.224 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	45 lb/in	78.81 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Colors	White	
Std Sizes	72 mm x 46 M	

POLYKEN 822Embossed PVC Jacketing Tape



INSTANT AIR AND WATER-TIGHT BOND THICK BUTYL ADHESIVE FILLS GAPS PERMANENT SEALS TO MANY SURFACES

DUCT JOINT SEALING. SHEET METAL REPAIRS FOR TRAILERS, ROOFING, GUTTERS, ETC. INDOOR/OUTDOOR USES.

Material	Embossed PVC Film / Acrylic / Kraft	
Thickness (w/o Lnr)	4.6 mil	0.117 mm
Adhesion to Steel	35 oz/in	3.83 N/cm
Tensile	7 lb/in	2.26 N/cm
Operating Temp	-40 to 225 °F	-40 to 127 °C
Colors	White	
Std Sizes	3 in x 50 Y d	

BUBBLE/REFLECTIVE BERRY 555 FLEXFIX® Contractor-Grade Film Tape





TOUGH, CONFORMABLE, AND DURABLE AGGRESSIVE, HIGH TACK BOND SOLVENT-FREE, LOW-ODOR ADHESIVE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. EXCEPTIONAL BOND TO SEAL REFLECTIVE AND BUBBLE INSULATION.

Material	Printed OPP Film / Acrylic	
Thickness	3.1 mil	0.079 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	34 lb/in	59.54 N/cm
Operating Temp	-40 to 212 °F	-40 to 100 °C
Colors	Metallic, Black	
Std Sizes	48 mm, 72 mm x 110 M	

Cooler Repair Tape

POLYKEN 334CRT Foil Laminate - Cooler Repair





LAMINATE BACKING RESISTS PUNCTURE EXCELLENT TACK AND ADHESION PERFORMS WELL IN COLD/HIGH MOISTURE

SEALS SEAMS, CORNERS, AND CRACKS AGAINST AIR LEAKAGE IN FREEZER UNITS, TRAILERS, AND WALK-IN COOLERS.

Material	Foil Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	10.2 mil	0.259 mm
Adhesion to Steel	100 oz/in	10.94 N/cm
Tensile	70 lb/in	122.59 N/cm
Operating Temp	-30 to 270 °F	-34 to 132 °C
Colors	Metallic Silver, White	
Std Sizes	4in x 15Yd	



Line Set Tape

444 Line Set Tape



EXCELLENT ADHESION
RESISTS FLAGGING OR LIFTING
UV- AND WEATHER-RESISTANT
HAND-TEARABLE AND EASY TO USE

WRAPPING AND PROTECTING OUTDOOR LINE SETS FOR HEATING, COOLING, AND REFRIGERATION SYSTEMS.

Material	OPP Film / Acrylic	
Thickness (w/o Lnr)	3.0 mil	0.432 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	32 lb/in	56.04 N/cm
Operating Temp	-40 to 212 °F	-44 to 100 °C
Colors	White, Black, Printed Black	
Std Sizes	48 mm x 55 M	



Cloth Duct Tapes

The Polyken brand is highly recognized by contractors and professionals across multiple industries as the premium source for exceptional, high performance duct tapes. Polyken duct tapes have been engineered to provide the right balance of adhesion, tensile, and shear strength to meet rigorous customer and industry performance requirements for HVAC, plumbing, construction, abatement, maintenance, and more.

UL 181B-FX LISTED POLYKEN 557 14 mil Premium Duct Tape





EXCEPTIONAL BOND TO SURFACES HIGH STRENGTH AND DURABILITY CONFORMABLE AND EASY TO USE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	29 lb/in	50.79 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black, Metallic	
Std Sizes	48 mm, 72 mm x 55 M	

UL 181B-FX LISTED, CEC POLYKEN 558CA 14 mil Premium CEC Duct Tape





EXCEPTIONAL LONG-TERM ADHESION HIGH STRENGTH AND DURABILITY APPROVED FOR USE IN CALIFORNIA

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	40 oz/in	4.38 N/cm
Tensile Strength	50 lb/in	87.56 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Metallic	
Std Sizes	48 mm x 55 M	

POLYKEN 203 9 mil Multi-Purpose Grade



EXCELLENT ADHESION AND TACK
BALANCED TEAR AND TENSILE
GOOD REMOVABILITY FROM SURFACES

HANG, SEAM, AND PATCH POLY SHEETING. BUNDLE, PATCH, SEAM, AND REPAIR. COLOR CODING. PLUMBING USES.

Material	PE Coated Cloth / Natural Rubber	
Thickness	9.0 mil	0.229 mm
Adhesion to Steel	85 oz/in	9.30 N/cm
Tensile	25 lb/in	43.78 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Black, Blue, Brown, Lt Grn, Dk Grn, OD, Red, Silver, Tan, White, Yellow	
Std Sizes	48 mm, 72 mm x 55 M	

POLYKEN 223 10 mil Multi-Purpose Grade



EXCELLENT ADHESION AND TACK
BALANCED TEAR AND TENSILE
GOOD REMOVABILITY FROM SURFACES

HANG, SEAM, AND PATCH POLY SHEETING. BUNDLE, PATCH, SEAM, AND REPAIR. COLOR CODING. MAINTENANCE USES.

Material	PE Coated Cloth / Natural Rubber	
Thickness	10.0 mil	0.254 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile	25 lb/in	43.78 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Black, Blue, Brown, Lt Green, Green, OD, Red, Silver, Tan, White, Yellow	
Std Sizes	48 mm, 72 mm x 55 M	

POLYKEN 243 10 mil Multi-Purpose Grade



GOOD ADHESION AND SHEAR STRENGTH EXCELLENT CONFORMABILITY BONDS TO ROUGH OR SMOOTH SURFACES

HANG, SEAM, AND PATCH POLY SHEETING. BUNDLE, PACKAGE, AND SEAL. GENERAL REPAIRS. PLUMBING AND MAINTENANCE.

Material	PE Coated Cloth / Natural Rubber	
Thickness	10.0 mil 0.254 mm	
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48mm, 72mm x 55M	

POLYKEN 227 11 mil Professional Grade



HIGH ADHESION FOR DIFFICULT SURFACES
CRISP, STRAIGHT TEAR
RESISTS TWISTING AND CURLING

HEAVY-DUTY SEALING, BUNDLING, AND REPAIRS. HANG, SEAM, AND PATCH POLY SHEETING. MAINTENANCE USES.

Material	PE Coated Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48 mm x 55 M	



POLYKEN 251 11 mil Professional Grade



EXCELLENT STRENGTH AND TEAR AGGRESSIVE ADHESION TO SURFACES RESISTS TWISTING AND CURLING

DUCT AND JOINT SEALING. PATCHING AND SEALING INSULATION MATERIALS. PATCH AND REPAIR ON METALLIC FINISHES.

Metalized PE Cloth / Natural Rubber	
11.0 mil	0.279 mm
70 oz/in	7.66 N/cm
23 lb/in	40.28 N/cm
40 to 200 °F	4 to 93 °C
Metallic	
48 mm, 72 mm x 55 M	
	11.0 mil 70 oz/in 23 lb/in 40 to 200 °F Met

POLYKEN 252 11 mil Professional Grade



EXCELLENT STRENGTH AND TEAR AGGRESSIVE ADHESION TO SURFACES RESISTS TWISTING AND CURLING

DUCT AND JOINT SEALING. PATCHING AND SEALING INSULATION MATERIALS. PATCH AND REPAIR ON METALLIC FINISHES.

Material	Metalized PE Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	23 lb/in	40.28 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Printed Metallic	
Std Sizes	48 mm, 72 mm x 55 M	

POLYKEN 229 12 mil Premium Grade



SUPERIOR ADHESION AND TACK EXCELLENT SHEAR STRENGTH HIGH STRENGTH AND CLEAN, CRISP TEAR

EXCEPTIONAL MOISTURE RESISTANCE AND STRENGTH FOR PACKAGING, BUNDLING, SEAMING, AND REPAIRS. SEALING DUCTS.

Material	PE Coated Cloth / Natural Rubber	
Thickness	12.0 mil	0.305 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile	27 lb/in	47.28 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48 mm, 72 mm x 55 M	

POLYKEN 253 13 mil Premium Grade



EXCEPTIONAL ADHESION AND SHEAR HIGH TENSILE STRENGTH CLEAN, CRISP STRAIGHT TEAR

HEAVY-DUTY PACKAGING, SEALING, SEAMING, AND REPAIR. HANG, SEAM, AND PATCH PE SHEETING. MEDIA BLAST PROTECTION. BUNDLING AND WRAPPING.

Material	PE Coated Cloth / Natural Rubber	
Thickness	13.0 mil 0.330 mm	
Adhesion to Steel	95 oz/in	10.39 N/cm
Tensile	50 lb/in	87.56 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48 mm, 72 mm x 55 M	

POLYKEN 510 11.5 mil Premium Gaffer



DURABLE, MATTE-FINISH BACKING HIGH ADHESION, HIGH SHEAR ADHESIVE CLEAN REMOVAL FROM MOST SURFACES

INDOOR/OUTDOOR WIRE HOLD DOWN AND BUNDLING. COLOR CODING. FLOOR MARKING FOR SAFE DISTANCING AND HAZARD MARKING.

Material	Matte Coated Cloth / Natural Rubber	
Thickness	11.5 mil	0.292 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	42 lb/in	73.55 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Blk, Wht, Gray, Bge, Burg, Nvy Blue, Red, Dk Grn, Yel, Brn, Teal, Ryl Bue, Purple, Neon (Yel, Pink,Org, Grn)	
Std Sizes	48 mm, 72 mm x 50 M	

NEED TAPES FOR AISLE/FLOOR MARKING, COLOR CODING, OR SAFE DISTANCING?



Polyken is here to help! We offer multiple products to help you offer the safest work and customer environment possible! Contact your sales rep today to learn more!

Spray Adhesives & Primers

Leveraging Berry's expertise in natural rubber adhesive formulation, Polyken offers a premium web/lace spray adhesive which can be used in manufacturing and fabrication, insulation, mounting, bonding, and laminating applications. With exceptional strength and holding power, Polyken spray adhesive offers both permanent and temporary bonding capability to suit your application.



POLYKEN 44SA

Premium Web Spray Adhesive



LOW VOC - MEETS SCAQMD STANDARDS RESISTS UV, MOISTURE, AND OXIDATION EXCELLENT SHEAR STRENGTH

HEAVY-DUTY PERMANENT OR TEMPORARY BONDS FOR FOILS, METALS, FABRICS, LEATHER, RUBBER, WOOD, AND PLASTICS. SECURE INSULATION MATERIALS. PRIME SURFACES.

Base Adhesive	Rubber	
Colors	Water White	
VOC Content	< 40% by Weight	
% Solids	24% Premium Resins	
Operating Temp	-10 to 180 °F -23 to 88 °C	
Std Sizes	20 FL OZ (14 oz Net Wt)	

POLYKEN 1027 Premium Butyl Brush-on Primer



EASY TO APPLY - BRUSH ON PROVIDES INSTANT-TACK SURFACE MEETS LOCAL AND NATIONAL STANDARDS

PRIMER FOR PIPE SURFACES IN CORROSION PROTECTION USES. PRIME SURFACES PRIOR TO TAPE INSTALLATION ON OSB, BRICK, GYPSUM BOARD, OR CONCRETE.

Base Adhesive	Butyl Rubber / Resins	
Colors	Black	
VOC Content	0.59 kg/L	
% Solids	30% Premium Resins	
Operating Temp	20 to 200 °F -7 to 93 °C	
Std Sizes	1 quart (0.95 L), 1 gallon (3.79 L)	

Did you know...? LEED® (Leadership in Energy and Environmental Design) was developed by the United States Green Building Council in 1998 as a rating system for "green" buildings. Buildings can be certified "LEED", "LEED Silver", "LEED Gold" or "LEED Platinum". The certification is based on points accumulated across six major categories: Sustainable Sites, Energy and Atmosphere, Materials and Resources, Indoor Environmental Quality, Water Efficiency, and Innovation. Each of these factors has many sub categories.

Under the Indoor Environmental Quality (IEQ) standard, using products with low VOC (Volatile Organic Compounds) content can help contribute towards the overall energy efficiency of the building. Berry Global proudly offers products with low VOC content including duct tapes (<1 g/L), foil tapes (<30 g/L), and spray adhesives (<40% by weight) that can help contribute to earning IEQ points for LEED projects. For more information, contact your Polyken sales representative or our customer care team today!

Electrical & Plumbing Tapes

Utilizing our expertise in butyl rubber and natural rubber adhesive technology and applying it to applications where water resistance and dielectric strength are a must, we offer a selection of tapes for common plumbing, sealing, and electrical applications.



POLYKEN 777 General Purpose PVC Electrical





UL 510 CLASSIFIED CONFORMABLE AND STRETCHY EXCELLENT LONG-TERM ADHESION

WRAPPING AND SPLICING ELECTRICAL CONNECTIONS. BUNDLING ELECTRICAL WIRES AND CORDS. UP TO 600V PER WRAP.

Material	PVC Film / Rubber	
Thickness	7.0 mil	0.178 mm
Adhesion to Steel	20 oz/in	2.19 N/cm
Tensile	18 lb/in	31.52 N/cm
Operating Temp	40 to 180 °F	40 to 82 °C
Colors	Black	
Std Sizes	3/4in x 60Ft	

POLYKEN B17 General Purpose PVC Electrical



UL 510 CLASSIFIED CONFORMABLE AND STRETCHY EXCELLENT LONG-TERM ADHESION

WRAPPING AND SPLICING ELECTRICAL CONNECTIONS. BUNDLING WIRES AND CORDS. 9500V DIELECTRIC STRENGTH.

Material	PVC Film / Rubber		
Thickness	7.0 mil 0.178 mm		
Adhesion to Steel	25 oz/in 2.74 N/cn		
Tensile	20 lb/in	35.03 N/cm	
Operating Temp	40 to 180 °F 4 to 82 °		
Colors	Blue, Green, Red, White, Yellow		
Std Sizes	3/4in x 66 Ft		

POLYKEN 823 Premium PE Electrical



UL 510 CLASSIFIED EXTREME WEATHER PERFORMANCE RESISTS SOLVENTS AND MOISTURE

ELECTRICAL WRAPPING, SPLICING, AND BUNDLING WHEN PVC TAPES ARE NOT PERMITTED. 11500V DIELECTRIC STRENGTH.

PE Film / Natural Rubber		
9.5 mils 0.241 mm		
31 oz/in 3.39 N/c		
17 lb/in	29.77 N/cm	
-40 to 180 °F	-40 to 82 °C	
Black		
48 mm x 33 M		
	9.5 mils 31 oz/in 17 lb/in -40 to 180 °F	

POLYKEN 826 Premium PE/Butyl Pipe Wrap



AGGRESSIVE PERMANENT BUTYL ADHESIVE MOISTURE AND ABRASION RESISTANT PERFORMS OVER WIDE TEMP RANGE

INTERIOR/EXTERIOR/IN-GROUND CORROSION PROTECTION OF SMALL DIAMETER PIPE. USE WITH 1027 PRIMER.

Material	PE Film / Butyl Rubber			
Thickness	12.0 mil 0.305 mm			
Adhesion to Steel	40 oz/in 4.38 N/cm			
Tensile	25 lb/in 43.78 N/c			
Operating Temp	-30 to 140 °F -34 to 60 °C			
Colors	Black, Yellow			
Std Sizes	48 mm x 31 M; 4in, 6in x 100 Ft			

POLYKEN 711Utility PVC Pipe Wrap



TOUGH, DURABLE, CONFORMABLE EXCELLENT BOND TO SURFACES MOISTURE AND SOLVENT RESISTANT

PROTECT PIPES AND JOINTS FROM CORROSION. INDUSTRIAL ASSEMBLY. MEETS UPC, ANSI & IAPMO STANDARDS.

Material	PVC Film / Butyl Rubber			
Thickness	12.0 mil 0.305 mm			
Adhesion to Steel	15 oz/in	1.64 N/cm		
Tensile	20 lb/in	35.03 N/cm		
Operating Temp	0 to 200 °F -18 to 93 °C			
Colors	Printed Black			
Std Sizes	48 mm x 31 M			

POLYKEN 509W/510W/513W PTFE Thread Seal



EXTREME TEMPERATURE PERFORMANCE EASY TO INSTALL HELPS PREVENT LEAKS

SELF-LUBRICATES JOINTS AND PIPE ENDS MAKING THEM EASY TO ASSEMBLE AND DISASSEMBLE FOR A LEAK-PROOF SEAL.

Material	PTFE Film		
Thickness	3.5 mil 0.089 mm		
Pressure Rating	<10,000 psi		
Operating Temp	-450 to 500 °F	-268 to 260 °C	
Colors	White		
Std Sizes	0.5 in, 0.75 in x 260 in or 520 in		

Construction Tapes

With materials engineered for high performance in demanding construction applications, Polyken Tapes have been protecting residential, commercial, and multi-family investments for more than fifty years.



626-20 Foilastic[®] Window & Door Flashing



INDEFINITE OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING

FLASHING AROUND WINDOW AND DOOR INSTALLATIONS, CORNER-BOARD ABUTMENTS, SIDEWALL SHEATHING SEAMS, DECK-TO-WALL JOINTS, AND OTHER PENETRATION AREAS.

Material	Prt Foil / Butyl Rubber / Kraft		
Thickness (w/o Lnr)	20.0 mil 0.508 mm		
Adhesion to Steel	279 oz/in	30.52 N/cm	
Tensile	18 lb/in	31.52 N/cm	
Install Temp	30 to 180 °F	-1 to 82 °C	
Operating Temp	-30 to 200 °F -34 to 93		
Std Sizes	4in, 6in x 100Ft		

626-35 FoilasticRoof & Commercial Flashing





INDEFINITE OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING ROOF RIDGE AND HIP LINES, COMMERCIAL WINDOW AND DOOR INSTALLATIONS, SKYLIGHTS, DORMERS, AND OTHER PENETRATION AREAS.

Material	Foil / Butyl Rubber / LDPE		
Thickness (w/o Lnr)	35.0 mil	0.889 mm	
Adhesion to Steel	264 oz/in	28.88 N/cm	
Tensile	20 lb/in	35.03 N/cm	
Install Temp	30 to 180 °F	-1 to 82 °C	
Operating Temp	-30 to 200 °F -34 to 93		
Std Sizes	48 mm x 15 M; 3in, 4in, 6in, 9in,12in x 50 Ft		

627-20 Shadowlastic® Plus Window & Door Flashing





UP TO 3 YEAR OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING AROUND WINDOW AND DOOR INSTALLATIONS, CORNER-BOARD ABUTMENTS, SIDEWALL SHEATHING SEAMS, DECK-TO-WALL JOINTS, AND OTHER PENETRATION AREAS.

Material	Prt Woven PE / Butyl Rubber / Kraft		
Thickness	20.0 mil 0.508 mm		
Adhesion to Steel	219 oz/in	23.96 N/cm	
Tensile	59 lb/in 103.33 N/o		
Install Temp	30 to 180 °F -1 to 82 °C		
Operating Temp	-30 to 200 °F -34 to 93 °C		
Std Sizes	4in, 6in, 9in x 100 Ft		

627-35 Shadowlastic PlusRoof & Commercial Flashing

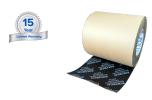


UP TO 3 YEAR OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING ROOF RIDGE AND HIP LINES, COMMERCIAL WINDOW AND DOOR INSTALLATIONS, SKYLIGHTS, DORMERS, AND OTHER PENETRATION AREAS.

Material	Prt Woven PE / Butyl Rubber / Kraft	
Thickness	35.0 mil 0.889 mm	
Adhesion to Steel	229 oz/in	25.05 N/cm
Tensile	59 lb/in	103.33 N/cm
Install Temp	30 to 180 °F	-1 to 82 °C
Operating Temp	-30 to 200 °F	-34 to 93 °C
Std Sizes	6in, 9in, 12in x 50Ft	

630-14 Shadowlastic Extreme Window & Door Flashing



UP TO 3 YEAR OUTDOOR UV EXPOSURE EXCELLENT COLD TEMP ADHESION COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING AROUND WINDOW AND DOOR INSTALLATIONS, CORNER-BOARD ABUTMENTS, SIDEWALL SHEATHING SEAMS, DECK-TO-WALL JOINTS, AND OTHER PENETRATION AREAS.

Material	Prt Woven PE / Butyl Rubber / Kraft			
Thickness	14.5 mil 0.368 mm			
Adhesion to Steel	63 oz/in	6.89 N/cm		
Tensile	59 lb/in	103.33 N/cm		
Install Temp	10 to 180 °F -12 to 82 °			
Operating Temp	-30 to 200 °F -34 to 93 °			
Std Sizes	4in, 6in, 9in x 75Ft			

POLYKEN 629 Seam & Seal® Housewrap Tape



UV-RESISTANT FOR OUTDOOR USE TOUGH, DURABLE, HAND-TEARABLE SECURE BOND TO HOUSEWRAP

SEAL, SEAM, PATCH, AND REPAIR
HOUSEWRAP AND INTERIOR/EXTERIOR
VAPOR BARRIER MATERIALS. SEAL
EXTERIOR WALL SHEATHING JOINTS AND
EXTRUDED FOAM PRODUCTS.

EXTRODED FOR MITTING DOCTS.			
Material	BOPP Film / Solvent Acrylic		
Thickness	3.2 mil 0.081 mm		
Adhesion to Steel	50 oz/in	5.47 N/cm	
Tensile	32 lb/in	56.04 N/cm	
Install Temp	-5 to 180 °F -20 to 82 °		
Operating Temp	-40 to 212 °F -40 to 100		
Colors	White, Red, Clear		
Std Sizes	48 mm, 72 mm x 50 M		

Carton Sealing, Filament, Masking Tapes

Berry Global also offers packaging products and masking tapes for in-house applications at your branches and distribution centers. Available in stock to add to your next HVAC Tapes order!

> **BACKING ADHESIVE THICKNESS APPLICATIONS**

POLYKEN 803 & 813M Carton Sealing Tapes



OPP Film Synthetic Rubber

1.6 mil & 1.9 mil

SEALING OF LIGHTWEIGHT BOXES SUBJECT TO NORMAL SHIPPING HAZARDS, IDEAL FOR

HAND APPLICATION.

Clear 48 mm x 50 M 48 mm x 100 M

COLORS/SIZES

POLYKEN 704 Multi-Purpose Filament Tape



Filament Reinforced OPP Film

Synthetic Rubber

4.5 mil

110 LB/IN TENSILE STRENGTH LIGHT-DUTY STRAPPING, UNITIZING, AND PACKAGING APPLICATIONS. SECURES GOODS FOR TRANSPORT.

12mm x 55M 18 mm x 55 M 24mm x 55M

HWX Hand-Applied Stretch Wrap



Blown LLDPE Film

N/A

65 ga 79 ga

ALL-PURPOSE HAND WRAP FOR PALLETIZING, UNITIZING, AND PROTECTING DURING STORAGE OR TRANSPORT. MANUAL WAREHOUSE APPLICATIONS.

(65 ga) 16 in x 1500 Ft (79 ga) 16 in x 1500 Ft (79 ga) 18 in x 1500 Ft

MT100 Utility Grade Masking Tape



Natural Crepe Paper

Synthetic Rubber

4.8 mil

GENERAL HOUSEHOLD AND OFFICE MASKING USES. BUNDLING, LABELING, AND PACKAGING. OFFERS UP TO 24 HOURS CLEAN REMOVAL.

18 mm x 55 M 24mm x 55M 36 mm x 55 M 48 mm x 55 M

MT300 Multi-Purpose Grade Masking Tape



Natural Crepe Paper

Synthetic Ŕubber

6.0 mil

INDOOR/OUTDOOR HOUSEHOLD AND NON-CRITICAL PAINT MASKING, BUNDLING, LABELING, AND PACKAGING. OFFERS UP TO 1-3 DAYS CLEAN REMOVAL.

36 mm x 55 M 48 mm x 55 M 72 mm x 55 M

140B 14-Day Blue Painter's Masking Tape



Blue Crepe Paper

Synthetic Rubber

5.3 mil

INDOOR/OUTDOOR PAINT MASKING. SURFACE PROTECTION. SECURING PE SHEETING FOR PROFESSIONAL PAINTING & CLEANING. UP TO 14 DAYS CLEAN REMOVAL.

24mm x 55 M 36 mm x 55 M 48 mm x 55 M

HVAC Application Guide

FIBERGLASS DUCT BOARD

For use in seaming and sealing joints and connections on fiberglass duct board - applications requiring a UL 181A-P Listed tape.





Polyken 339 2, 4

Page

Polyken Recommends

FLEXIBLE DUCT

For use in seaming and sealing joints and connections of class 1 flexible ducts - applications requiring a UL 181B-FX Listed tape.





Polyken 339 2, 4
Polyken 557 2, 8
Polyken 558CA 2, 8
Berry 555 FlexFix 2, 6

RIGID SHEET METAL DUCT

For use in seaming and sealing joints and connections on rigid round pipe ducts as well as sealing slips and drives.





Polyken 367-17 2, 5
Polyken 339 2, 4
Polyken 360-17 5
Polyken 337 4

DUCT WRAP/FIBERGLASS INSULATION

For use in attaching, seaming, sealing, and patching foil, FSK, and ASJ-faced insulation materials.





Polyken 338 FSK 6
Polyken 338 ASJ 6
Polyken 438 FSK 6
Polyken 337 4

BUBBLEWRAP/REFLECTIVE INSULATION

For use in attaching, seaming, sealing, and patching reflective insulation and bubble insulation materials. Can also be used to secure and seam foam insulation.





Berry 555 FlexFix 2, 6

LINE SETS

Seam, secure, patch, and protect insulation materials for outdoor line sets.





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Shelf Life & Storage

- Typical shelf life for duct and foil tapes is three (3) years from date of manufacture. For specific shelf life on these and other products, please contact customer care or your sales representative.
- Products should be stored in the original dry carton, off of the floor in a well-ventilated area with temperatures from 60 80 °F at 40-60% relative humidity.



Engineered Tapes for HVAC

The Polyken® brand is highly recognized within the HVAC industry as the premium source for exceptional duct sealing tapes that provide long-term reliability. Polyken Tapes have been used in a wide range of heating, ventilating and air conditioning applications to ensure energy efficiency in residential and commercial buildings for more than 60 years.

Polyken products are designed to meet rigorous customer and industry performance requirements while providing long-term durability. All Polyken adhesive systems for HVAC applications are made with low VOC (Volatile Organic Compound) formulations to protect the homeowner and the contractor.



POLYKEN TAPES ARE LOW VOC AND CAN CONTRIBUTE TO LEED® CREDITS CONTACT CUSTOMER SERVICE FOR DETAILS



